

### BACKGROUND

Molten salts are employed in different generation 4 advanced reactor designs, as well as in solar energy production plants because of their attractive thermal properties, which allow them to operate at much higher temperatures than conventional power generation system coolants, such as water [1]. These higher operating temperatures allow for more FR1 efficient power production.

Gloveboxes are used in laboratories to help contain contaminants and other potentially harmful substances from becoming a biological hazard. They are of specific use to molten salt researchers because they can be pressure controlled, inert environments, helping to keep salts pure and humans safe [2].

#### **METHODOLOGY**

Many challenges arise when working with molten FR3 salts within a confined space, like a glovebox, because molten salts require high operating temperatures which create the need for specific safety considerations.

This poster highlights the specific top level functional requirements relevant to mitigating the challenges associated with molten salt experimentation within a glovebox system.

When considering the design of this system, the safety of the experimenter and maintaining the integrity of the experiment were of top priority. Therefore, the top-level functional requirements which need to be met for both safety, and experimental integrity were outlined, see Table 1.

## **FUNCTIONAL REQUIREMENTS**

Table 1., right, lists the top-level functional requirements, and their supporting requirements MUST be met in a glovebox design for use with molten salts containing beryllium. How these functional requirements are implemented in the system is illustrated in Figure 1, upper right.

The containment functional requirement ensures the prevention of cross contamination between the system atmosphere and the atmosphere outside the system. Figure 2, right, shows the flow diagram of how the system is isolated and every entry/ exit point is HEPA filtered to ensure this requirement is met.

Common Exhaust

FR2

FR4

Fig. 2. Flow diagram illustrating principles of containment: all exit lines from the GB are HEPA filtered, including antechamber refill lines and over/under pressure relief valves, which prevent glove failure, further mitigating containment breaches.

# Molten Salt Glovebox Design Christian Sclafani<sup>1</sup>, Michael Borrello<sup>1</sup>, Ranon Fuller<sup>2</sup>, Devin Rappleye<sup>2</sup>, Raluca O. Scarlat<sup>1</sup> csclafan@berkeley.edu 1. University of California, Berkeley, Dept. of Nuclear Engineering; 2. Brigham Young University, Dept. of Chemical Engineering

#### **TABLE 1. Beryllium glovebox functional requirements.**

Top Level Functional Requirement	Supporting Requirements	FR thr
Containment	<ul> <li>Prevent air ingress</li> <li>Prevent contamination</li> <li>Over/ Under pressure relief valves</li> </ul>	bot sec cei FR3 temp cont prev temp excu FR2: cont for c pneu lift.
	<ul> <li>Filters (HEPA, etc.)</li> <li>Feed-throughs</li> <li>Antechambers</li> </ul>	
Safety	<ul> <li>Thermal switches</li> <li>Flow switches (loss of coolant)</li> <li>Toxic gas monitoring (for long-duration electrolysis)</li> <li>Gas Scrubbers</li> </ul>	
Temperature control	<ul> <li>Heat exchanger sizing</li> <li>Chiller selection/specification</li> <li>Water source</li> </ul>	
Interface requirements and options for future features	<ul> <li>Feedthroughs</li> <li>Electrical</li> <li>Gas</li> <li>Water</li> </ul>	





FR1: Manual pressure controller.

Fig. 1. Glovebox (GB) train used for high temperature experiments with molten salts containing beryllium, illustrating functional requirements (FR) for the GB train.

salt experiments.

generated by kg-scale

RESEARCH GROUP Nuclear Engineering SALT.nuc.berkeley.edu

FR1: Overpressure and under-pressure relief valve (HEPA-filtered).

FR1: Control interface enabling control, remote monitoring, and time logging of  $O_2$ ,  $H_2O$ , and pressure history of the GB system.

FR1: Antechambers for inserting/ removing items from the GB system.

#### ACKNOWLEDGEMENTS

This research is being performed using funding received from the DOE Office of Nuclear Energy's University Programs, project NEUP-IRP-20-22026. This research is also in part supported by a research grant from ThorCon Power.

#### REFERENCES

[1] Le Brun, C. Molten salts and nuclear energy production. Journal of Nuclear Materials. 360

[2] F. Carotti, H. Wu, and R. O.

Scarlat. Characterization of a Thermodynamic Reference Electrode for Molten LiF-BeF2 (FLiBe). Journal of The Electrochemical Society, 164 (12) H854-H861 (2017).